

NOTES:

- 1. Material: Stainless Steel (ASTM-A-581, A-582) (RoHS Comp.)
- 2. Finish: No Plate
- 3. % of Thread for Tapped Holes: Form Tap 55 | Cut Tap 65
- 4: Threads are Supplied Cut or Rolled at RAF's Option Unless Noted on Order.
- 5. Threads are to Commercial 2A and 2B Standards per Handbook H-28 (Part 1)
- 6. All Drawing Dimensions are in Inches Unless Noted Otherwise
- 7. ASME Y14.5M 2009
- 8. Unless otherwise specified; Edge Breaks, Radii or Countersinks 0.005-0.015



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TOLERANCES
ALL DIMENSIONS ARE INCHES
(UNLESS OTHERWISE SPECIFIED)
METALLIC
LENGTHS </=: 6 INCHES ± 0.005
LENGTH >: 6 INCHES ± 0.010

DIAMETERS: ± 0.005

NON-METALLIC

LENGTH: ±0.010 DIAMETERS: ± 0.010

INTERNAL THREADS:

MINIMUM THREAD DEPTH

8158-832-S

COMPONENT

ROUND INTERNAL THREAD HANDLI

2-SS	SCALE
	1.50
READ HANDI E	SHEET

HANDLES

1 of 1